

## Control and Stability Analysis of Cooperating Robots

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### Abstract

The work presented here is the description of the control strategy of two cooperating robots. A two-finger hand is an example of such a system. The control method allows for position control of the contact point by one of the robots while the other robot controls the contact force. The stability analysis of two robot manipulators has been investigated using unstructured models for dynamic behavior of robot manipulators. For the stability of two robots, there must be some initial compliancy in either robot. The initial compliancy in the robots can be obtained by a non-zero sensitivity function for the tracking controller or a passive compliant element such as an RCC.

### Introduction

This paper develops the essential rules in stability analysis of two cooperating robots. We assume the robots initially have some type of independent tracking capabilities. This assumption permits us to extend the control analysis to cover industrial robot manipulators in addition to research robots. The tracking capability allows each robot to follow its individual command independently when it is not constrained by each other. Once the robots come in contact with each other, the contact force between the two robots is fed back to one of the robots to develop compliancy (1,2,3,4). The compliancy in one of the robots allows for control of the contact force, while the other robot governs the position of the contact point. A stability bound has been developed on the size of the force feedback gain to stabilize the closed loop system of both robots. The stability analysis has been investigated using unstructured models for the dynamic behavior of the robot manipulators. This unified approach of modeling robot dynamics is expressed in terms of sensitivity functions as opposed to the Lagrangian approach. It allows us to incorporate the dynamic behavior of all the elements of a robot manipulator (i.e. actuators, sensors and the structural compliance of the links) in addition to the rigid body dynamics(4).

### Dynamic Model of the Robot

In this section, a general approach will be developed to describe the dynamic behavior of a large class of industrial and research robot manipulators having positioning (tracking) controllers. The fact that most industrial manipulators already have some kind of positioning controller is the motivation behind our approach. Also, a number of methodologies exist for the development of robust positioning controllers for direct and non-direct robot manipulators (6).

In general, the end-point position of a robot manipulator that has a positioning controller is a dynamic function of its input trajectory vector,  $e$ , and the external force,  $f$ . Let  $G$  and  $S$  be two  $L_p$  stable mappings that describe the robot end-point position,  $y$ , in a global coordinate frame. ( $f$  is measured in the global coordinate frame also.)

$$y = G(e) + S(f) \quad (1)$$

The assumption that linear superposition (in equation 1) holds for the effects of  $f$  and  $e$  is useful in understanding the

nature of the interaction between two robots. This interaction is in a feedback form and will be clarified with the help of Figure 1. We will note later that the results of the nonlinear analysis do not depend on this assumption, and one can extend the obtained results to cover the case when  $G(e)$  and  $S(f)$  do not superimpose. The motion of the robot end-point in response to imposed forces,  $f$ , is caused either by structural compliance in the robot or by the compliance of the positioning controller. In a simple example, if a Remote Center Compliance (RCC) with a linear dynamic behavior is installed at the end-point of the robot, then  $S$  is equal to the reciprocal of stiffness (impedance in the dynamic sense) of the RCC. Robots with tracking controllers are not infinitely stiff in response to external forces (also called disturbances). Even though the positioning controllers of robots are usually designed to allow the robots to follow the trajectory commands and reject disturbances, the robot end-point will move somewhat in response to imposed forces on it.  $S$  is called the sensitivity function and it maps the external force to the robot end-point position. For a robot with a "good" positioning controller,  $S$  is a mapping with small gain. No assumption on the internal structures of  $G(e)$  and  $S(f)$  is made. We define  $S^{-1}$  as inverse function of the  $S$  function:

$$f = S^{-1}(y - G(e)) \quad (2)$$

### Dynamics of Two Robots

Suppose two manipulators with dynamic equation 1 are in contact with each other. Equations 3 and 4 represent the entire dynamic behavior of two interacting robots.

$$y_1 = G_1(e_1) + S_1(f_1) \quad (3)$$

$$f_2 = S_2^{-1}(y_2 - G_2(e_2)) \quad (4)$$

where:  $y_1 = y_2$  and  $f_1 = -f_2$

Figure 1 shows the block diagram of the interaction of two robots. Note that the blocks in Figure 1 are in general non-linear operators, however, in the linear case one can treat these blocks as transfer function matrices.

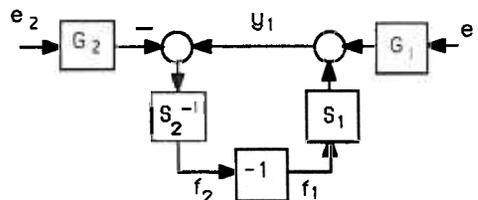


Figure 1: Interaction of Two Robots

If all the operators of the block diagrams in Figure 1 were transfer function matrices, then the contact force,  $f_2$ , could be calculated from equation 5.

$$f_2 = (S_1 + S_2)^{-1} [G_1 e_1 - G_2 e_2] \quad (5)$$

Equation 5 motivates the block diagram of Figure 2 for representation of the contact force in the system where  $V_1$  and  $V_2$  are given by equations 6 and 7.

$$V_1 = (S_1 + S_2)^{-1} G_1 \quad (6)$$

$$V_2 = (S_1 + S_2)^{-1} G_2 \quad (7)$$

$$f_2 = V_1 e_1 - V_2 e_2 \quad (8)$$

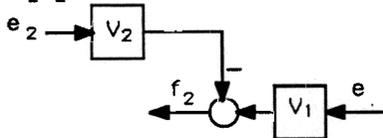


Figure 2:  $V_1$  and  $V_2$  describe the contributions of both inputs,  $e_1$  and  $e_2$ .

We assume Figure 2 is valid for representation of the non-linear case also. In other words, considering equations 3 and 4 as original equations for dynamic behavior of the robots, one can arrive at operators  $V_1$  and  $V_2$  to show the contributions of  $e_1$  and  $e_2$  on the contact force. We assume  $V_1$  and  $V_2$  are two  $L_p$ -stable operators, in other words  $V_1(e_1): L_p^n \rightarrow L_p^n$  and  $V_2(e_2): L_p^n \rightarrow L_p^n$  and also there exist positive scalars  $\alpha_1, \alpha_2, \beta_1$  and  $\beta_2$  such that:

$$\|V_1(e_1)\|_p \leq \alpha_1 \|e_1\|_p + \beta_1 \quad (9)$$

$$\|V_2(e_2)\|_p \leq \alpha_2 \|e_2\|_p + \beta_2 \quad (10)$$

See Appendix A for some definitions on the  $L_p$  stability.

### The Closed-loop System for Two Robots

The control architecture in Figure 3 shows how we develop compliancy in the system.  $H_2$  is a compensator to be designed for the second robot. The input to this compensator is the contact force,  $f_2$ . The compensator output signal is being added vectorially with the input command vector,  $r_2$ , resulting in the error signal,  $e_2$  for the second robot manipulator. One can think of this architecture as a system that allows the second robot to "control" the force and the first robot to "control" the position.

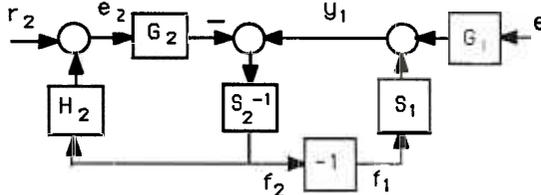


Figure 3: The Closed-loop System, the first robot controls the position and the second robot controls the force.

There are two feedback loops in the system; the first loop (which is the natural feedback loop), is the same as the one shown in Figure 1. This loop shows how the contact force affects the robots in a natural way when two robots are in contact with each other. The second feedback loop is the controlled feedback loop.

If two robots are not in contact, then the dynamic behavior of each robot reduces to the one represented by equation 1 (with  $f=0$ ), which is a simple tracking system. When the robots are in contact with each other, then the contact forces and the end-point positions of robots are given by  $f_1, f_2, y_1$  and  $y_2$  where the following equations are true:

$$y_1 = G_1(e_1) + S_1(f_1) \quad (11)$$

$$f_2 = S_2^{-1}(y_2 - G_2(e_2)) \quad (12)$$

$$y_1 = y_2 \quad (13)$$

$$f_1 + f_2 = 0 \quad (14)$$

$$e_2 = r_2 + H_2(f_2) \quad (15)$$

If all the operators are considered linear transfer

function matrices, then:

$$f_2 = (S_1 + S_2 + G_2 H_2)^{-1} (G_1 e_1 - G_2 r_2) \quad (16)$$

We plan to choose a class of compensators,  $H_2$ , to control the contact force with the input command  $r_2$ . This controller must also guarantee the stability of the closed-loop system shown in Figure 3. Note that the robot sensitivity functions and the electronic compliancy,  $G_2 H_2$ , add together to form the total sensitivity of the system. If  $H_2=0$ , then only the sensitivity functions of two robots add together to form the compliancy for the system. By closing the loop via  $H_2$ , one can not only add to the total sensitivity but also shape the sensitivity of the system.

When two robots are not in contact with each other, the actual end-point position of each robot is almost equal to its input trajectory command governed by equation 1 (with  $f=0$ ). When the robots are in contact with each other, the contact force on the second robot follows  $r_2$  according to equations 11-15. The input command vector,  $r_2$ , is used differently for the two categories of maneuverings of the second robot; as an input trajectory command in unconstrained space (equation 1 with  $f=0$ ) and as a command to control the force in constrained space.

### Stability

The objective of this section is to arrive at a sufficient condition for stability of the system shown in Figures 3. This sufficient condition leads to the introduction of a class of compensators,  $H_2$ , that can be used to develop compliancy for the class of robot manipulators that have positioning controllers. The following theorem (Small Gain Theorem) (7,8) states the stability condition of the closed-loop system shown in Figure 4. A corollary is given to represent the size of  $H_2$  to guarantee the stability of the system.

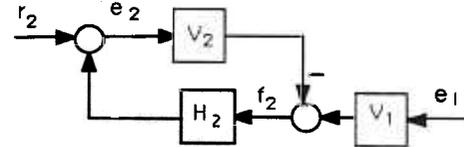


Figure 4: Two Manipulators with Force Feedback Compensator.

If conditions I, II and III hold:

I.  $V_1$  and  $V_2$  are  $L_p$ -stable operators, that is  $V_1(e_1):$

$L_p^n \rightarrow L_p^n$  and  $V_2(e_2): L_p^n \rightarrow L_p^n$  and:

$$a) \|V_1(e_1)\|_p \leq \alpha_1 \|e_1\|_p + \beta_1 \quad (17)$$

$$b) \|V_2(e_2)\|_p \leq \alpha_2 \|e_2\|_p + \beta_2 \quad (18)$$

II.  $H_2$  is chosen such that mapping  $H_2(f_2)$  is  $L_p$ -stable, that is

$$a) H_2(f_2): L_p^n \rightarrow L_p^n \quad (19)$$

$$b) \|H_2(f_2)\|_p \leq \alpha_3 \|f_2\|_p + \beta_3 \quad (20)$$

$$\text{III. } \alpha_2 \alpha_3 < 1 \quad (21)$$

then the closed loop system in Figure 4 is stable. The proof is given in Appendix A. The following corollary develops a stability bound if  $H_2$  is selected as a linear transfer function matrix.

### Corollary

The key parameter in the proposition is the size of  $\alpha_2 \alpha_3$ . According to the proposition, to guarantee the stability of the system,  $H_2$  must be chosen such that  $\alpha_2 \alpha_3 < 1$ . If  $H_2$  is chosen as a linear operator (the impulse response) while all the other operators are still nonlinear, then:

$$\|H_2(f_2)\|_p \leq \gamma \|f_2\|_p \quad (22)$$

$$\text{where: } \gamma = \sigma_{\max}(N) \quad (23)$$



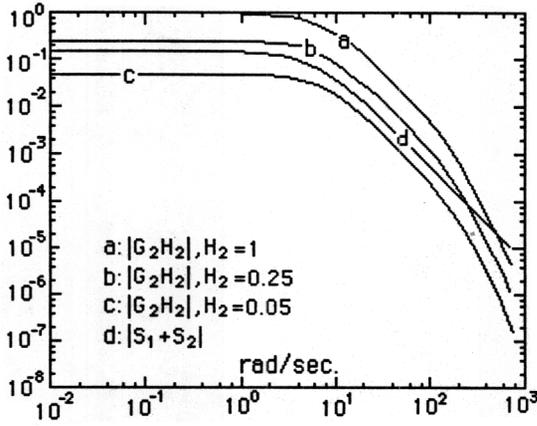


Figure 6:  $|G_2H_2| < |S_1 + S_2|$  is a sufficient condition for stability.

### Appendix A

Definitions 1 to 7 will be used in the stability proof of the closed-loop system (7,8).

**Definition 1:** For all  $p \in [1, \infty)$ , we label as  $L_p^n$  the set consisting of all functions  $f = \{f_1, f_2, \dots, f_n\}^T: (0, \infty) \rightarrow \mathbb{R}^n$  such that:

$$\int_0^\infty |f_i|^p dt < \infty \quad \text{for } i = 1, 2, \dots, n$$

**Definition 2:** For all  $T \in (0, \infty)$ , the function  $f_T$  defined by:

$$f_T = \begin{cases} f & 0 \leq t < T \\ 0 & t \geq T \end{cases}$$

is called the truncation of  $f$  to the interval  $(0, T)$ .

**Definition 3:** The set of all functions  $f = \{f_1, f_2, \dots, f_n\}^T: (0, \infty) \rightarrow \mathbb{R}^n$  such that  $f_T \in L_p^n$  for all finite  $T$  is denoted by  $L_{pe}^n$ .  $f$  by itself may or may not belong to  $L_p^n$ .

**Definition 4:** The norm on  $L_p^n$  is defined by:

$$\|f\|_p = \left( \sum_{i=1}^n \|f_i\|_p^2 \right)^{1/2}$$

where  $\|f_i\|_p$  is defined as:

$$\|f_i\|_p = \left( \int_0^\infty \omega_i |f_i|^p dt \right)^{1/p}$$

where  $\omega_i$  is the weighting factor.  $\omega_i$  is particularly useful for scaling forces and torques of different units.

**Definition 5:** Let  $V_2(\cdot): L_{pe}^n \rightarrow L_{pe}^n$ . We say that the operator  $V_2(\cdot)$  is  $L_p$ -stable, if:

a)  $V_2(\cdot): L_{pe}^n \rightarrow L_{pe}^n$

b) there exist finite real constants  $\alpha_2$  and  $\beta_2$  such that:

$$\|V_2(e_2)\|_p \leq \alpha_2 \|e_2\|_p + \beta_2 \quad \forall e_2 \in L_{pe}^n$$

According to this definition we first assume that the operator maps  $L_{pe}^n$  to  $L_{pe}^n$ . It is clear that if one does not show that  $V_2(\cdot): L_{pe}^n \rightarrow L_{pe}^n$ , the satisfaction of condition (a) is impossible since  $L_{pe}^n$  contains  $L_p^n$ . Once the mapping of  $V_2(\cdot)$  from  $L_{pe}^n$  to  $L_{pe}^n$  is established, then we say that the operator  $V_2(\cdot)$  is  $L_p$ -stable if whenever the input belongs to

$L_p^n$ , the resulting output belongs to  $L_p^n$ . Moreover, the norm of the output is not larger than  $\alpha_2$  times the norm of the input plus the offset constant  $\beta_2$ .

**Definition 6:** The smallest  $\alpha_2$  such that there exists a  $\beta_2$  so that inequality b of Definition 5 is satisfied is called the gain of the operator  $V_2(\cdot)$ .

**Definition 7:** Let  $V_2(\cdot): L_{pe}^n \rightarrow L_{pe}^n$ . The operator  $V_2(\cdot)$  is said to be causal if:

$$V_2(e_2)_T = V_2(e_{2T}) \quad \forall T < \infty \quad \text{and} \quad \forall e_2 \in L_{pe}^n$$

**Proof of the nonlinear stability proposition**

Define the closed-loop mapping  $A: (e_1, r_2) \rightarrow e_2$  (Figure 4).

$$e_2 = r_2 + H_2 (V_1(e_1) - V_2(e_2)) \quad (A1)$$

For each finite  $T$ , inequality A2 is true.

$$\|e_{2T}\|_p \leq \|r_{2T}\|_p +$$

$$\|H_2(V_1(e_1) - V_2(e_2))_T\|_p \quad \forall T < \infty \quad (A2)$$

$H_2(V_1(e_1) - V_2(e_2))$  is  $L_p$ -stable, therefore, using inequalities 17, 18, and 20:

$$\|e_{2T}\|_p \leq \|r_{2T}\|_p + \frac{\alpha_3 \alpha_1}{\alpha_3 \beta_1 + \alpha_3 \beta_2 + \beta_3} \|e_{1T}\|_p + \frac{\alpha_3 \alpha_2}{\alpha_3 \beta_1 + \alpha_3 \beta_2 + \beta_3} \|e_{2T}\|_p + \beta_3 \quad \forall T < \infty \quad (A3)$$

Since  $\alpha_3 \alpha_2$  is less than unity:

$$\|e_{2T}\|_p \leq \frac{\|e_{1T}\|_p}{1 - \alpha_3 \alpha_2} + \frac{\|r_{2T}\|_p}{1 - \alpha_3 \alpha_2} + \frac{\alpha_3(\beta_1 + \beta_2) + \beta_3}{1 - \alpha_3 \alpha_2} \quad \forall T < \infty \quad (A4)$$

Inequality A4 shows that  $e_2(\cdot)$  is bounded over  $(0, T)$ . Because this reasoning is valid for every finite  $T$ , it follows that  $e_2(\cdot) \in L_{pe}^n$ , i.e., that  $A: L_{pe}^n \rightarrow L_{pe}^n$ . Next we show that the mapping  $A$  is  $L_p$ -stable in the sense of definition 5. Since  $\|r_2\|_p$  and  $\|e_1\|_p < \infty$  (they both belong to  $L_p^n$  space), then from inequality A4:

$$\|e_{2T}\|_p < \infty \quad \forall T < \infty \quad (A5)$$

In the limit when  $T \rightarrow \infty$ :

$$\|e_2\|_p < \infty \quad (A6)$$

Inequality A6 implies  $e_2$  belongs to  $L_p^n$ -space whenever  $r_2$  and  $e_1$  belong to  $L_p^n$ -space. With the same reasoning from equations A1 to A5, it can be shown that inequality A7 is true.

$$\|e_2\|_p \leq \frac{\|e_1\|_p}{1 - \alpha_3 \alpha_2} + \frac{\|r_2\|_p}{1 - \alpha_3 \alpha_2} + \frac{\alpha_3(\beta_1 + \beta_2) + \beta_3}{1 - \alpha_3 \alpha_2} \quad (A7)$$

Inequality A7 shows the linear boundedness of  $e_2$ . (Condition b of definition 5) Inequality A7 and A6 taken together, guarantee that the closed-loop mapping  $A$  is  $L_p$ -stable.

### Appendix B

The objective is to find a sufficient condition for stability of the closed-loop system in Figure 5 by Nyquist Criterion. The block diagram in Figure 5 can be reduced to the block diagram in Figure B1 when all the operators are linear transfer function matrices.

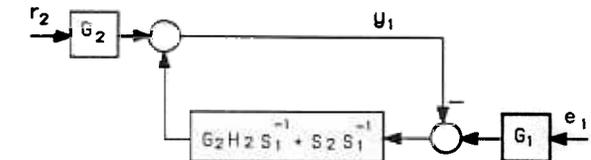


Figure B1: Simplified Block Diagram of the System in Figure 5

There are two elements in the feedback loop;  $G_2 H_2 S_1^{-1}$  and  $S_2 S_1^{-1}$ .  $S_2 S_1^{-1}$  shows the natural force feedback while  $G_2 H_2 S_1^{-1}$  represents the controlled force feedback in the system. The objective is to use Nyquist Criterion (5) to arrive at the sufficient condition for stability of the system when  $H_2=0$ . The following conditions are regarded:

- 1) The closed loop system in Figure B1 is stable if  $H_2=0$ . This condition simply states the stability of two robot manipulators. (Figure 2 shows this configuration.)
- 2)  $H_2$  is chosen as a stable linear transfer function matrix. Therefore the augmented loop transfer function ( $G_2 H_2 S_1^{-1} + S_2 S_1^{-1}$ ) has the same number of unstable poles that  $S_2 S_1^{-1}$  has. Note that in many cases  $S_2 S_1^{-1}$  is a stable system.
- 3) Number of poles on  $j\omega$  axis for both loop  $S_2 S_1^{-1}$  and ( $G_2 H_2 S_1^{-1} + S_2 S_1^{-1}$ ) are equal.

Considering that the system in Figure B1 is stable when  $H_2=0$ , we plan to find how robust the system is when  $G_2 H_2 S_1^{-1}$  is added to the feedback loop. If the loop transfer function  $S_2 S_1^{-1}$  (without compensator,  $H_2$ ) develops a stable closed-loop system, then we are looking for a condition on  $H_2$  such that the augmented loop transfer function ( $G_2 H_2 S_1^{-1} + S_2 S_1^{-1}$ ) guarantees the stability of the closed-loop system. According to the Nyquist Criterion, the system in Figure B1 remains stable if the anti-clockwise encirclement of the  $\det(G_2 H_2 S_1^{-1} + S_2 S_1^{-1} + I_n)$  around the center of the s-plane is equal to the number of unstable poles of the loop transfer function ( $G_2 H_2 S_1^{-1} + S_2 S_1^{-1}$ ). According to conditions 2 and 3, the loop transfer functions  $S_2 S_1^{-1}$  and ( $G_2 H_2 S_1^{-1} + S_2 S_1^{-1}$ ) both have the same number of unstable poles. The closed-loop system when  $H_2=0$  is stable according to condition 1; the encirclements of  $\det(S_2 S_1^{-1} + I_n)$  is equal to unstable poles of  $S_2 S_1^{-1}$ . Since the number of unstable poles of ( $G_2 H_2 S_1^{-1} + S_2 S_1^{-1}$ ) and that of  $S_2 S_1^{-1}$  are the same, therefore for stability of the system  $\det(G_2 H_2 S_1^{-1} + S_2 S_1^{-1} + I_n)$  must have the same number of encirclements that  $\det(S_2 S_1^{-1} + I_n)$  has. A sufficient condition to guarantee the equality of the number of encirclements of  $\det(G_2 H_2 S_1^{-1} + S_2 S_1^{-1} + I_n)$  and that of  $\det(S_2 S_1^{-1} + I_n)$  is that the  $\det(G_2 H_2 S_1^{-1} + S_2 S_1^{-1} + I_n)$  does not pass through the origin of the s-plane for all possible non-zero but finite values of  $H_2$ , or

$$\det(G_2 H_2 S_1^{-1} + S_2 S_1^{-1} + I_n) \neq 0 \quad \forall \omega \in (0, \infty) \quad (B1)$$

If inequality B1 does not hold then there must be a non-zero vector  $z$  such that:

$$(G_2 H_2 S_1^{-1} + S_2 S_1^{-1} + I_n)z = 0 \quad (B2)$$

$$\text{or} : G_2 H_2 S_1^{-1} z = -(S_2 S_1^{-1} + I_n) z \quad (B3)$$

A sufficient condition to guarantee that equality B3 will not happen is given by inequality B4.

$$\sigma_{\max}(G_2 H_2 S_1^{-1}) < \sigma_{\min}(S_2 S_1^{-1} + I_n) \quad \forall \omega \in (0, \infty) \quad (B4)$$

or a more conservative condition:

$$\sigma_{\max}(H_2) < \frac{1}{\sigma_{\max}((S_1 + S_2)^{-1} G_2)} \quad \forall \omega \in (0, \infty) \quad (B5)$$

Note that  $(S_1 + S_2)^{-1} G_2$  is the transfer function matrix that maps  $e_2$  to the contact force,  $f_2$  when  $e_1=0$ . Figure 5 shows the closed-loop system. According to the result of the proposition,  $H_2$  must be chosen such that the size of  $H_2$  is smaller than the reciprocal of the size of the forward loop transfer function,  $(S_1 + S_2)^{-1} G_2$ .

### Appendix C

The following inequalities are true when  $p=2$  and

$H_2$  and  $V_2$  are linear operators.

$$\|H_2(f_2)\|_p \leq \nu \|f_2\|_p \quad (C1)$$

$$\|V_2(e_2)\|_p \leq \mu \|e_2\|_p \quad (C2)$$

where:

$\mu = \sigma_{\max}(Q)$ , and  $Q$  is the matrix whose  $ij$ th entry is given by  $(Q)_{ij} = \sup_{\omega} |(V_2)_{ij}|$ ,

$\nu = \sigma_{\max}(R)$ , and  $R$  is the matrix whose  $ij$ th entry is given by  $(R)_{ij} = \sup_{\omega} |(H_2)_{ij}|$

According to the stability condition, to guarantee the closed loop stability  $\mu \nu < 1$  or:

$$\nu < \frac{1}{\mu} \quad (C3)$$

Note that the following are true:

$$\sigma_{\max}(V_2) \leq \mu \quad \forall \omega \in (0, \infty) \quad (C4)$$

$$\sigma_{\max}(H_2) \leq \nu \quad \forall \omega \in (0, \infty) \quad (C5)$$

Substituting C4 and C5 into inequality C3 which guarantees the stability of the system, the following inequality is obtained:

$$\sigma_{\max}(H_2) < \frac{1}{\sigma_{\max}(V_2)} \quad \forall \omega \in (0, \infty) \quad (C6)$$

$$\sigma_{\max}(H_2) < \frac{1}{\sigma_{\max}((S_1 + S_2)^{-1} G_2)} \quad \forall \omega \in (0, \infty) \quad (C7)$$

Inequality C7 is identical to inequality 26. This shows that the linear stability condition by the multivariable Nyquist Criterion is a subset of the general condition given by the Small Gain Theorem.

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